

Water Works With Otterbine



TRITON₂ Owner's Manual

A Guide to More Dependable Water Quality Management With Otterbine Barebo Inc.'s Subsurface Aspirating Aeration Systems

Welcome Aboard!

Welcome to the growing family of people who depend on aerators for better water quality control and aesthetic improvement. All Otterbine products are safety tested and approved by ETL, ETL-C and CE

CONTENTS

SAFETY INSTRUCTIONS
INSPECT AERATOR EQUIPMENT5
ELECTRICAL/PCC INSTALLATION
PHYSICAL INSTALLATION
MOORING THE UNIT
SYSTEM STARTUP
MAINTENANCE
WINTERIZATION
MAXIMUM CABLE LENGTHS
TROUBLESHOOTING GUIDE
Technical Specifications – Aspirating Model15
Technical Specifications – Mixer Model15
Otterbine [®] Triton ₂ Exploded Parts Drawing16
Otterbine [®] Triton ₂ Aeration Model Pumping Chamber17
Otterbine® Triton ₂ Mixer Option18

Water Quality Specialists

Barebo, Inc. is a team of scientists, engineers, and crafts persons who specialize in efforts to improve water quality. Otterbine aerators are built at Barebo, Inc.'s 25,000 square foot factory in Emmaus Pennsylvania. Each step in assembly is followed by a quality assurance check to maintain high quality.

Otterbine aerators, made of stainless steel and high tech engineering plastics, reflect the results of aerator research and development programs that started in 1956, plus the experience gained through thousands of installations on commercial fish farms, golf courses, parks, and architectural applications.

Follow the Guidelines

You'll find guidelines for installing, operating, and maintaining your aerator in the following pages. We strongly recommend that you read, understand, and apply these guidelines. They will help you get better performance and dependability from your Otterbine aerator.

SAFETY INSTRUCTIONS



WARNING

PLEASE READ THIS MANUAL COMPLETELY BEFORE INSTALLING AND USING THIS PRODUCT. SAVE THIS MANUAL FOR FUTURE REFERENCE AND KEEP IN THE VICINITY OF THE PRODUCT.

ALL ELECTRICAL WORK MUST BE PERFORMED BY A QUALIFIED LICENSED ELECTRICIAN AND CONFORM WITH ALL APPLICABLE ELECTRICAL SAFETY CODES

Tous travaux électriques doivent être effectués par un électricien professionnel qualifié et conforme à tous les codes applicables sécurité électrique

ALWAYS SWITCH OFF/DISCONNECT ALL EQUIPMENT IN THE WATER BEFORE SERVICING OR PERFORMING ANY MAINTENANCE

Toujours éteindre l'équipement dans l'eau avant entretien ou de tout entretien

DO NOT OPERATE THE FOUNTAIN WHEN PEOPLE ARE IN THE WATER Ne pas utiliser la fontaine quand les gens sont dans l'eau

CAUTION: KEEP HANDS CLEAR OF THE IMPELLER WHEN OPERATING! ATTENTION: Garder les mains loin la turbine lors de l'utilisation!







WARNINGS

- Before entering, wading in or swimming in the water in which Otterbine Aerators or Fountains are installed, make sure they are PHYSICALLY disconnected from their electrical power sources.
- Aerators located in or near garden ponds and similar locations must be equipped with Ground Fault Circuit Interrupter.
- The permissible temperature range for this equipment is -12°C to 40°C (10°F to 104°F)
- It is possible for the water to become slightly polluted in the rare case that an oil leak occurs.
- If the power cord is damaged, it must be replaced by a special cord or assembly available from Otterbine/Barebo, Inc. or an authorized Otterbine/Barebo, Inc. sales and service center.

• Avant d'entrer, pataugeant dans ou en nageant dans l'eau dans laquelle Aérateurs Otterbine ou fontaines sont installées, assurez-vous qu'ils sont physiquement déconnectés de leur source d'alimentation électrique.

• Aérateurs situés dans ou à proximité des bassins de jardin et des emplacements similaires doivent être équipés de disjoncteur.

• La plage de température admissible pour cet appareil est-12°C to 40°C (10°F to 104°F) aux.

- Il est possible pour que l'eau devient légèrement polluées dans les rares cas où une fuite d'huile se produit.
- Si le cordon d'alimentation est endommagé, il doit être remplacé par un cordon spécial ou de montage disponible à partir Otterbine / Barebo, Inc ou une autorisation Otterbine / Barebo, les ventes Inc et centre de service.

INSPECT AERATOR EQUIPMENT

Immediately report any shipping damage to the carrier that delivered your aerator.

Inspect your aerator and verify the following:

Unit - Check the nameplate located on the housing of the aerator unit to make sure you have received the correct horsepower and voltage aerator.

Power Control Center (PCC) - Verify the PCC is compatible with the aerator unit horsepower and voltage. Refer to the electrical specifications on the nameplate located inside on the door of the PCC.

Power Cable Assembly - Verify the correct cable gauge and length.

For proper warranty consideration return your Otterbine warranty registration card.

ELECTRICAL/PCC INSTALLATION

ELECTRICAL INSTALLATION MUST BE PERFORMED BY A QUALIFIED LICENSED ELECTRICIAN AND CONFORM TO ALL APPLICABLE LOCAL AND NATIONAL CODES

DISCONNECT EQUIPMENT FROM ELECTRICAL SUPPLY BEFORE SERVICING OR PERFORMING MAINTENANCE

Use Only OTTERBINE power cord. Do not splice or repair the cord, replacement is necessary if damage occurs.

The standard Power Control Center includes a fiberglass NEMA 4X enclosure, Hand-Off-Auto switch, twenty-four hour weekly programmable timer (mechanical timer option available) for auto setting, branch circuit protection, motor disconnect, surge protection, motor overload protection, and class A personnel ground fault protection.

Caution: GFCI Protection is required. If GFCI protection is not used, serious or FATAL electrical shock may occur.

Attention: GFCI/RCD de protection est nécessaire. Graves ou mortelles choc électrique peut se produire s'il n'est pas utilisé.

A. Feeder

1. Proper feeder circuit protection in accordance with all applicable local and national codes **must** be provided to the power control center.

2. Be certain to properly size feeder conductors to allow for no more than 5% voltage drop for the entire circuit from the feeder source to the aerator unit. Failure to do so may damage the aerator and void product warranty.

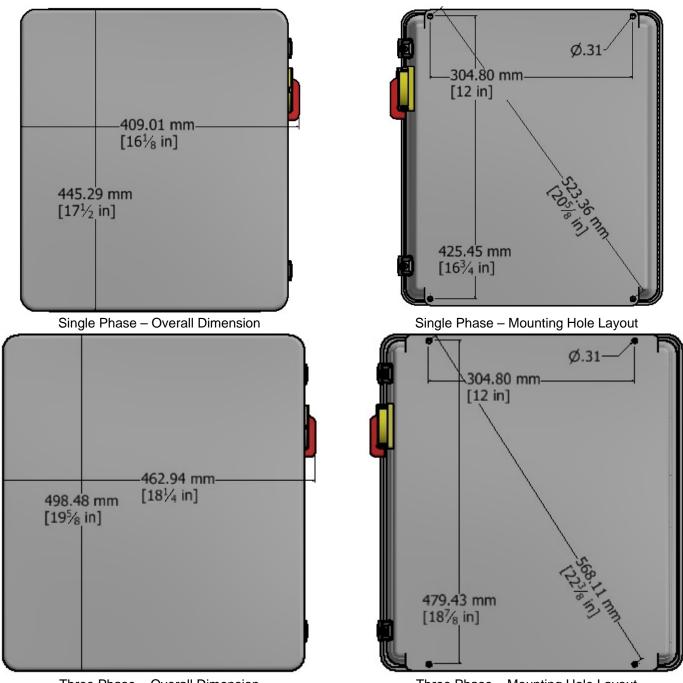
6	60Hz. Electrical Specifications						
HP Volts		Phase	Full Load Amps				
1	115	1	12.8				
1	208/230	1	6.4				
2	208/230	1	11.2				
3	208/230	1	12.8				
3	208/230	3	8.0				
3	380	3	4.0				
3	460	3	4.0				
5	208/230	3	14.0				
5	380	3	7.6				
5	460	3	7.0				
5	575	3	5.3				

5	50Hz. Electrical Specifications						
HP	Volts	Phase	Full Load Amps				
1	230	1	7.0				
2	230	1	12.4				
3	230	1	16.2				
3	380/415	3	4.3				
5	380/415	3	8.6				

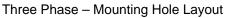
B. PCC Location

1. The power control center should be mounted where easily visible from the shoreline where the aerator is located. **Important:** The power control center **shall not** be accessible from the water.

Important: Le Centre de Contrôle de la puissance ne doit pas être accessible à partir de l'eau



Three Phase – Overall Dimension



C. PCC Mounting

1. To prevent damage to the enclosure mount the enclosure using all four (4) mounting holes.

2. Whenever possible do not mount the PCC in direct sun light.

D. PCC Cables & Connections

1. Only Otterbine Barebo, Inc. factory approved power cord is to be used from the PCC to the aeration unit with no junction boxes or splices. **Only** use power cord gauges and lengths specified by Otterbine at the time of cable purchase. (Contact your Otterbine Distributor for proper cable sizing)

2. It is recommended that all exposed cable between the PCC and the shoreline be installed in non-metallic conduit. It is **important** that aerator and lighting cables be installed in individual conduits to avoid induced interference between cables which could cause random GFCI tripping.

3. Always use strain relief cord connectors to attach the Otterbine cable to the PCC when not using conduit.

4. Cables and conduits must only enter into the bottom of the PCC.

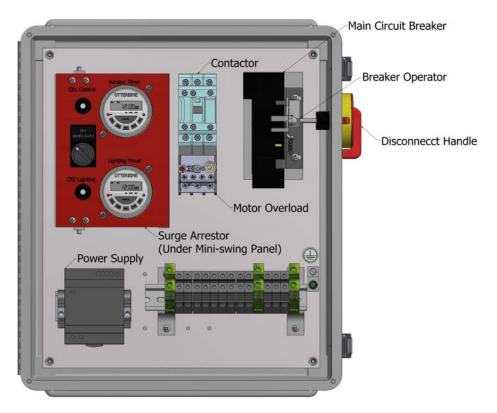
5. Factory connections may loosen during shipping. Verify tightness of all screw terminal connections before energizing.6. Power input and output wiring connections are accessed from the bottom of the enclosure.

Reference label inside enclosure for terminal torque values and wire sizes.

Otterbine Barebo Inc.



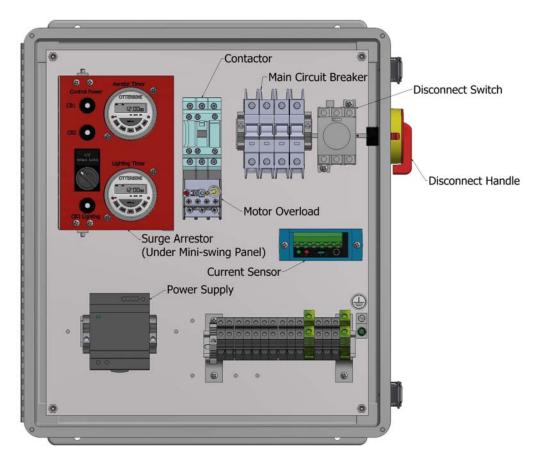
Single Phase Panel



Single Phase Panel – Cover Removed



Three Phase Panel



Three Phase Panel – Cover Removed

PHYSICAL INSTALLATION

Prior to installation please measure your water depth, the TRITON₂ models require at least **48"/1.2m** of water to run properly. If the water is too shallow, dig out a portion of the pond bottom directly under the aerator. If high waves or large fluctuations in water depth occur, it may be necessary to allow for more than the required **48"/1.2m**.

NOTE: Mixer model can not be adjusted.

A. This aspirator model can be adjusted to allow a +/- 20 degree tilt in the discharge. To adjust remove the bottom bolts securing the power unit to the support frame (one on each side). Loosen the top bolts, and move the unit to align the bolts with the desired holes in the support frame. Install the bolts and secure all loosen/removed bolts.

NOTE: You will notice a small amount of silicon compound on the female end of the aerator connector. This compound has been applied during assembly and is needed in order to make proper seal between the two connectors. **DO NOT REMOVE COMPOUND!** When servicing the aerator make sure to re-apply compound (Otterbine part# 48-0001).

- B. Attach your Otterbine power cable to the aerator. Place the unit on a flat surface with the float down. Align the pigtail connector on the cable up to the pin configuration on the bulkhead connector. HAND TIGHTEN the coupling nut onto the bulkhead connector. DO NOT OVER TIGHTEN OVER TIGHTENING WILL CAUSE A FRACTURE IN THE CONNECTOR AND COULD RESULT IN A SHORT CIRCUIT.
- C. Fasten the strain relief to the float. Using two ty-wraps secure the cable to the side of the support frame and place a small loop in the cable between the last ty-wrap and the connector. ONLY PLACE A SMALL LOOP IN THE CABLE, DO NOT ALLOW THE CABLE TO TOUCH THE FLOAT.
- D. Have your electrician perform an on-shore dry-run test:
 - a. Check and compare the actual power supply at the site to the information on the aerator's nameplate in regard to: motor voltage, phase, and frequency. IF VOLTAGE VARIATIONS ARE NOTWITHIN THE RANGE ON THE FOLLOWING CHART, DO NOT OPERATE THE UNIT!

Voltage	Low	High	Voltage	Low	High
115	109	127	380*	380	420
208-230	197	250	415	400	436
460	437	495	575	546	600

*WARNING: A MINIMUM OF 380 VOLTS MUST BE ATTAINED OR THE PROPER STEP-UP TRANSFORMER MUST BE SPECIFIED!

- b. With the aerator on dry land, attach the power cable to the aerator and power supply.
- c. Turn the handle mechanism on the exterior of the power control center to the "ON" position.
- d. Energize the unit by turning the "Hand, Off/Auto" switch to the "Hand" position. DO NOT RUN UNIT DRY FOR MORE THAN 1 MINUTE -- MOTOR DAMAGE CAN OCCUR.
- e. IF Steps a-d are successful, you are ready to install the unit in the water. Proceed with following mooring instructions.

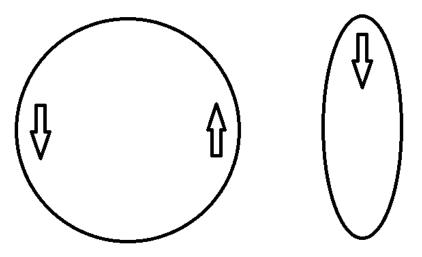
MOORING THE UNIT

The TRITON must be securely tied in order to keep the unit from moving. The extremely high pumping rates of this unit will literally push the unit in the water if not secured properly. This could put stress on the power cable and connectors and cause a short circuit. **NOTE: This unit must be moored. It** *cannot* **be anchored!**

- A. You will need the following items in order to moor your Otterbine aerator:
 - 1. Use all brass and stainless steel hardware in the installation of your Otterbine aerator.
 - 2. Otterbine recommends using 3/32"/.24 cm or 1/8"/32 cm stainless steel cable or 1/2"/1.25cm polypropylene rope for your mooring lines.
 - 3. At the mooring points themselves you will need a wooden stake, 1/2"/1.25 cm of rebar or a "duck bill" type earth anchor --See Figure 1. (Otterbine strongly suggests using earth anchors for installation. See your local Otterbine distributor for more information.)

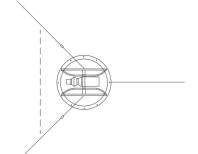


Duckbill Earth Anchors are driven into the ground, using a drive rod and heavy hammer, compacting the earth as they drive downward, until they reach the recommended depth. After removing drive rod, installer pulls up on cable. This planes or rotates the anchor into load lock position, like a toggle bolt in undisturbed earth. B. Choose a suitable location for your Otterbine aerator. See the aerator location chart below.



Note: Steps C through F apply to the Aspirator model only. If a Mixer model is being installed proceed to Step G.

- C. Place the screen assembly (PART# F-900-003) over the unit. Note: Screen is not used on mixer model. Pull the mooring cable out through the sides of the screen at a 45 degree angle toward the front of the unit to allow proper mooring.
- D. **Place the cord through the trough of the float.** Using eight ty-wraps, fasten the screen to the support frame. Place one tyrap on each corner below the bottom side support. Using another 4 ty-raps secure the bottom of the screen to the support frame close to each corner.



- E. Fasten the screen to both sides of the trough containing the cable, using (2)#10 screws and (2) washer. Secure the screen to this side of the float in another location closer to the front of the unit.
- F. On the opposite side, secure the screen to the float in the same manner as in step E.
- G. Fasten a mooring line to the 1/2" hole in the rear of the float. Fasten a mooring line to each of mooring cables. (Refer to Figure 2)
- H. Launch your aerator into the water. Secure the two front mooring lines to stakes at or near the shoreline. The angle between line 1 and line 2 should be 90 degrees.
- I. Pull your Otterbine aerator into your previously chosen location.
- J. Put in the other anchor or stake.
- K. Pull the third mooring line tight and secure it to a stake as mentioned above. NOTE: Make sure all mooring lines are tight. Check them occasionally to make sure they are secure.
- L. Energize your unit. (see next page)

SYSTEM STARTUP

DO NOT ALLOW THE AERATOR TO OPERATE "DRY" OUT OF THE WATER

IMPORTANT: Otterbine aerators are designed to run in a Counterclockwise direction facing the top impeller end. Current unbalance for three phase systems shall not exceed 5%.

IMPORTANT: Aérateurs Otterbine sont conçus pour fonctionner dans le sens antihoraire regardant l'extrémité supérieure de la turbine. Courant de déséquilibre pour les trois systèmes de la phase ne doit pas dépasser 5%

A. User Control Functions

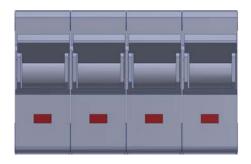
1. Disconnect Switch



Disconnect Off – Single & 3 Phase Removes Power to the Aerator for Maintenance/Servicing/Repair, Timers are not Powered



Disconnect Tripped – Single Phase Only Indicates a ground fault trip or circuit breaker overcurrent



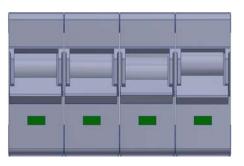
Breaker On (Handle Up) – 3 Phase Only Main circuit breaker is on and aerator is ready to operate. Disconnect must also be on.



Disconnect On – Single & 3 Phase Power Applied, Operation Depends on Position of HOA Switch, Timers are Powered



Disconnect Reset – Single Phase Only Moving the handle slightly past the off position will reengage the circuit breaker and allow the breaker to be turned on.



Breaker Off/Tripped (Handle Down) – 3 Phase Only Indicates a ground fault trip or circuit breaker overcurrent

2. HAND-OFF-AUTO switch.



H-O-A IN OFF Aerator & Lighting Will Not Function, Timers are Powered and Operating, GFCI's may be Reset



H-O-A IN AUTO Allows Automatic Control of Aerator & Lighting by Timers & Other Control Options



H-O-A IN HAND Turns on Aerator, Bypasses Timer & Non-Critical Control Functions

- 3. Aerator Ground Fault Protection Single Phase.
 - a. Ground fault protection is built into the Square D circuit breaker.
 - b. Ground fault protection is enabled whenever the circuit breaker is on.
 - c. The ground fault protection should be periodically tested (Every 6 months) by pressing the yellow test button and verifying the circuit breaker turns off. Panel must be powered but aerator doesn't need to be on to test ground fault protection.
- 4. Aerator Ground Fault Protection 3 Phase
 - a. 3 phase panels utilize an Eaton current sensor and a shunt trip circuit breaker to provide protection.
 - b. Ground fault protection is enabled whenever the green power indicator on the current sensor is lit. The indication is visible with the enclosure door open through a hole in the cover panel. If the indicator is not lit when the panel is powered (disconnect & breaker on), ground fault protection is not working and the panel should be repaired before using.
 - c. The ground fault protection should be periodically tested (Every 6 months) by pressing the yellow test button and verifying the circuit breaker turns off. Disconnect and circuit breaker should be on but the aerator doesn't need to be running.
- 5. Lighting ground fault protection
 - a. The same device(s) used to provide ground fault protection for the aerator is also used to protect the lighting circuits.
- 6. Timer Operation
 - a. Setting the Clock Press and hold the "CLOCK" key. Press the "DAY" key to display the correct day. Do the same with the "HOUR" and "MIN" keys.
 - b. Setting the Timer Press the "DAY" key to select one of the 15 daily programs. Then press the "TIMER" key to display "1 ON" and set the turn on time by pressing the "HOUR" and "MIN" keys. To set the turn off time press the "TIMER" key again to display "1 OFF". Then again set the hour and minutes. Repeat this process for up to 8 on/off cycles per day.
 - c. To enable the timer press the "MANUAL" key until the line is above "AUTO".
 - d. Refer to timer instructions supplied for more detailed operation.



B. Energizing the Unit (To be performed by a qualified technician)

1. Single Phase Units: Motor rotation is factory determined and not field adjustable.

2. Three Phase Units: Verify correct motor rotation (Counter Clockwise looking at the top/impeller end of the unit). Check current readings on each phase. Verify three phase operating currents are balanced within 5%.

To calculate the percent of current unbalance:

Determine the Average Current:

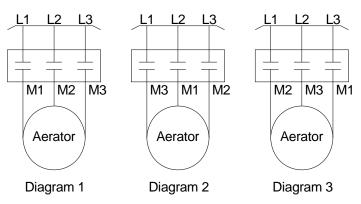
- a. Measure each of the three phase currents
- b. Add the three phase amperage values together.
- c. Divide the sum by three.
- d. This is the average current value.

Determine Current Unbalance:

- a. Select the phase current with the greatest difference from the average (calculated above).
- b. Determine the difference between this phase current and the average current value.
- c. Divide the difference by the average.
- d. Multiply the result by 100 to determine percent of unbalance.

3. Use connection diagram 1, 2 or 3 at right which results in the lowest current unbalance. Roll the motor cable leads on the aerator output terminal block in the same direction to avoid motor reversal. If the current unbalance is not corrected by rolling leads, locate the source of the unbalance and correct it.

a. If the phase farthest from the average current stays on the same power lead after being moved the primary cause of unbalance is the power source.



b. If the phase farthest from the average current moves on each of the connections with a particular motor lead, then the primary cause of unbalance is on the "motor side" of the circuit.

Consider: damaged cable, leaking splice, poor connection, or a faulty motor as possible causes.

4. Once the unit is operational record the operating voltage, amperage, power control center serial number, power cable length and cable gauge on the label inside the power control panel.

MAINTENANCE

For Warranty Consideration Work Must Be Performed By an Authorized Service Facility

A. Keep the pumping chamber components and screen free of debris. Damage can occur to a clogged aerator.
B. Once a year, disconnect the unit from the power source and physically inspect the aerator, float and electrical cable.
Visible damage to the motor unit or cable should be repaired to avoid safety hazards and/or potential failure.
C. Every three years, an oil change using "Otterbine Oil" is recommended to keep your aerator operating smoothly.
Please contact your local Otterbine distributor to order a maintenance kit, P/N: C2-MKIT. <u>Warning:</u> Use the oil level gauge. Do not overfill motor housing with oil, may cause damage.

When a unit is properly cared for, it will give you years of trouble free service. For Service, Repairs or Parts, Contact Your Local Otterbine Distributor

or

Call Otterbine Directly at 1-800-237-8837 or (610) 965-6018.

WINTERIZATION

If you live in a region of the country that experiences long periods of cold weather, you might want to take your aerator out of the water. If an aerator becomes frozen in, there is a possibility of motor damage.

Damage caused to the motor due to freezing will not be covered under warranty

The unit will freeze in if the weather stays severe for a long enough period of time. You can decrease the chance of freezing in if you run these units 24 hours a day during long periods of extremely cold weather.

MAXIMUM CABLE LENGTHS (From Service Entrance to C2 Unit)

				Concep	ot 2 Max	imum Ca	ble Leng	ths			
	HP	Electrical Dating	Motor 12AWG / 4mm ²		10AWG	10AWG / 6mm ²		8AWG / 10mm ²		6AWG / 16mm ²	
	пр	Electrical Rating	FLA	Feet	Meters	Feet	Meters	Feet	Meters	Feet	Meters
	1	115V 1Ph 60Hz	12.8			150	45.72	250	76.2		
	1	208/230V 1Ph 60Hz	6.4	375/425	114/130	600/675	183/206	950/1000	290/305		
	2	208/230V 1Ph 60Hz	11.2	200/225	61/68.6	325/375	99.1/114	525/600	160/183	825/925	251/282
	3	208/230V 1Ph 60Hz	12.8			275/325	83.8/99.1	450/500	137/152	725/800	221/244
0	3	208/230V 3Ph 60Hz	8.0	350/375	107/114	550/625	168/191	900/1000	274/305		
60Hz	3*	380V 3Ph 60Hz	4.7	1000	304.8						
Z	3*	460V 3Ph 60Hz	4.0	1000	304.8						
	5	208/230V 3Ph 60Hz	16.0	200/225	61/68.6	325/350	99.1/107	500/575	152/175		
	5*	380V 3Ph 60Hz	7.8	700	213.36	1000	304.8				
	5*	460V 3Ph 60Hz	8.0	900	374.32	1000	304.8				
	5*	575V 3Ph 60Hz	6.0	1000	304.8						
	1	220-240V 1Ph 50Hz	7.0	350	106.68	550	167.64	875	266.7		
(J)	2	220-240V 1Ph 50Hz	12.4	225	68.58	350	106.68	575	175.26		
50Hz	3	220-240V 1Ph 50Hz	16.2			300	91.44	500	152.4		
И	3*	380/415V 3Ph 50Hz	4.3	1000/1000	305/305						
	5*	380/415V 3Ph 50Hz	7.0	775/850	236/259	1000/1000	305/305				
* Cable	for the	ese systems may be availa									
		!IMPORTANT!		gths are base rtant to consid						C.	

TROUBLESHOOTING GUIDE

	Clogged intake	Remove debris
Small spray pattern (Spray drops gradually , i.e. minutes or hours).	Clogged screen	Remove debris
i.e. minutes of hours).	Loose impeller	Tighten impeller bolt
Cavitation or low spray	Low line voltage	Check voltage at the PCC & at the aerator. Make sure the unit is within the specified voltage range.
pattern. (Spray drops suddenly, less than one	Check for air bubbles surfacing around float	Make sure mooring and anchoring lines are securely tightened
second.)	Debris between slinger and Impeller	Remove debris
	Breaker/fuse has tripped	Check circuit breaker or fuse, reset and/or replace, if necessary. Check voltage.
	Loose or broken terminals	Look for loose or broken terminals.
Motor will not start	Low voltage	Measure power to starter. Check acceptable maximum cable length (see below)
	Defective power cable	Check cable. If defective, call distributor.
	GFCI has Tripped	Reset and test GFCI device. If device trips again call electrician or distributor

Model	HP	Voltage and Phase	Motor RPM	Running Current Draw	** Pond Volume	Minimum Depth	Shipping Weight*
				(Amps)	Influenced ft ³		
100	1	115 1Ph	1725@60Hz	12.6	210,000	2.5'	202 lbs
	1	208-230 1Ph	1725@60Hz	6.5	210,000	2.5'	202 lbs
	1	220 1Ph	1425@50Hz	7.3	794,850 L	80 cm	92 kg
200	2	208-230 1Ph	1725@60Hz	11.5	420,000	2.5'	202 lbs
	2	220 1Ph	1425@50Hz	12.0	1,589,700 L	80 cm	92 kg
300	3	208-230 1Ph	1725@60Hz	12.5	630,000	2.5'	202 lbs
	3	220 1Ph	1425@50Hz	14.5	2,384,550 L	80 cm	92 kg
	3	208-230 3Ph	1725@60Hz	8.7	630,000	2.5'	205 lbs
	3	380 3Ph	1680@60Hz	4.7	610,000	2.5'	205 lbs
	3	460 3Ph	1725@60Hz	4.1	630,000	2.5'	205 lbs
	3	380/415 3Ph	1425@50Hz	4.3	2,384,550 L	80 cm	93 kg
500	5	208-230 3Ph	1725@60Hz	13.5	1,050,000	2.5'	205 lbs
	5	380 3Ph	1680@60Hz	7.5	1,022,000	2.5'	205 lbs
	5	460 3Ph	1725@60Hz	7.0	1,050,000	2.5'	205 lbs
	5	380/415 3Ph	1425@50Hz	6.2	3,974,250 L	80 cm	93 kg

Technical Specifications – Aspirating Model

* Shipping weight includes unit, 50' (16.7m) of cable and power control center.

** Pond volume influenced based from empirical data and may vary due to voltage, elevation, and relative humidity.

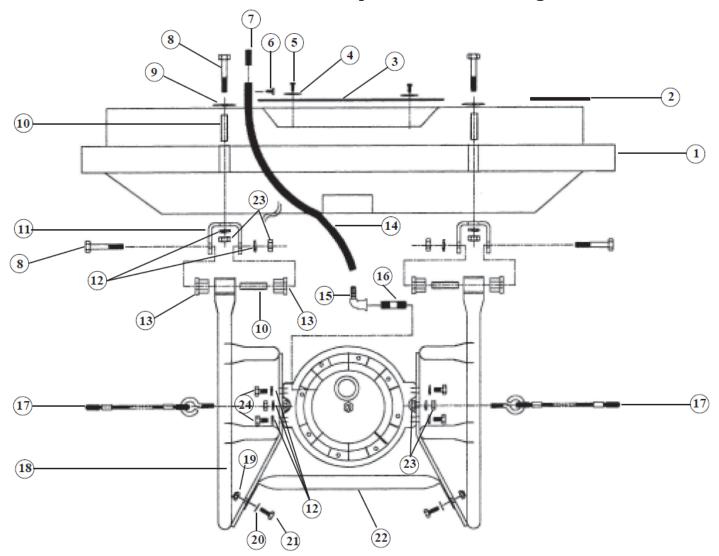
Technical Specifications – Mixer Model

Model	HP	Voltage and Phase	Motor RPM	Running Current Draw (Amps)	** Pond Volume Influenced ft ³	Minimum Depth	Shipping Weight*
100	1	115 1Ph	1725@60Hz	12.6	490,000	3'	202 lbs
	1	208-230 1Ph	1725@60Hz	6.5	490,000	3'	202 lbs
	1	220 1Ph	1425@50Hz	7.3	1,854,560 L	1m	92 kg
200	2	208-230 1Ph	1725@60Hz	11.5	908,000	3'	202 lbs
	2	220 1Ph	1425@50Hz	12.0	3,709,300	1m	92 kg
300	3	208-230 1Ph	1725@60Hz	13.7	1,470,000	3'	202 lbs
	3	220 1Ph	1425@50Hz	12.5	5,563,950 L	1m	92 kg
	3	208-230 3Ph	1725@60Hz	8.8	1,470,000	3'	205 lbs
	3	380 3Ph	1680@60Hz	4.7	1,430,000	3'	205 lbs
	3	460 3Ph	1725@60Hz	4.2	1,470,000	3'	205 lbs
	3	380/415 3Ph	1425@50Hz	4.0	5,563,950 L	1m	93 kg

* Shipping weight includes unit, 50' (16.7m) of cable and power control center.

** Pond volume influenced based from empirical data and may vary due to voltage, elevation, and relative humidity.

Otterbine® Triton₂ Exploded Parts Drawing

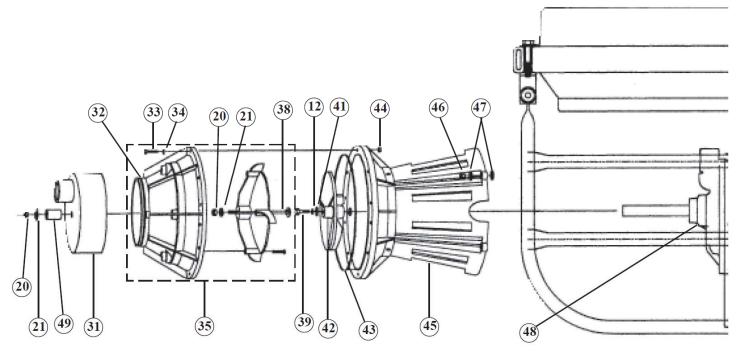


Item	Description	Qty.	Part #
1	C2 Float	1	C2-400
2	Warning Decal	1	293-005
3	Top Screen	1	15-0007
4	3/16" Flat Washer	4	800-011
5	#10 Screw ¾"	4	BP2803B
6	#8 Screw 1/2"	1 (0)	GP8506
7	Muffler	1 (0)	46-0005
8	3/8"116x3" Bolt	8	22-0004
9	3/8" Fender Washer	4	927-009
10	2" Spacer	8	40-0005
11	U Bracket	4	40-0004
12	3/8" Lock Washer	15 (14)	EP6301
13	Bushing	8	41-0002
14	Air Tube	1 (0)	46-0004-034
15	Elbow Fitting	1 (0)	46-0007
16	Pipe Nipple	1 (0)	46-0006
17	Mooring Cable Assm.	2	10-0010
18	Support Frame	2	10-0009
19	5/16-18 Lock Nut	4 (2)	GP1208

Item	Description	Qty.	Part #		
20	5/16" Flat Washer	4 (2)	927-004		
21	5/16" Bolt	2	106-302		
22	Support Brace	1	40-0003		
23	3/8" Hex Nut	12	MP2001		
24	3/8" Bolt	4	C2-111		
Items Not Illustrated					
26	Ty-rap	10	GP5008		

Note: Quantity in () is for mixer model if different than aeration model.

Otterbine® Triton₂ Aeration Model Pumping Chamber

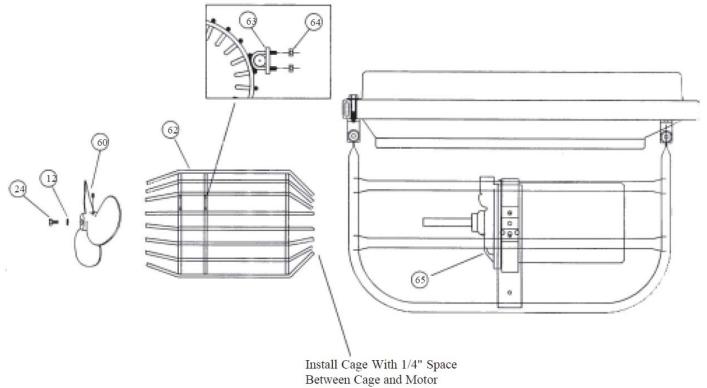


Item	Description	Qty.	Part #
12	3/8" Lock Washer	15 (14)	EP6301
20	5/16"-18 Lock Nut	4 (2)	GP1208
21	5/16" Flat Washer	4 (2)	927-004
31	Venturi Assembly	1 (0)	10-0013
32	Manifold O Ring	1 (0)	49-0018
33	10-24 x 1.25" Bolt	8 (0)	MP2004
34	#10 Flat Washer	8 (0)	GP5011
35	Volute Manifold Assy	1 (0)	10-0006
38	5/16-18x5 3/4 Carr. Bolt	1 (0)	C2-140
39	3/8-16x 1.25 Bolt	1 (0)	22-0018
41	3/8" Flat Washer	1(0)	927-003
	Impeller, 1HP/60Hz only		C2-811
	Impeller, 1HP/50Hz only		C2-816
	Impeller, 2HP/60Hz only		C2-812
42	Impeller, 3HP/60Hz or	1	C2-813
	2HP/50Hz only		
	Impeller, 5HP/60Hz or		C2-815
	3HP/50Hz only		
43	Pump Chamber O Ring	1 (0)	C2-706
44	10-24 Lock Nut	8 (0)	GP1207
45	Strainer/Lwr Cham Assy.	1 (0)	10-0005
46	¹ ⁄ ₄ " Lock Nut	4 (0)	C2-112
47	1/4" Flat Washer	8 (0)	927-000
48	Power Unit	1	*
49	Spacer, 1.375" Long	1 (0)	895-0045

Note: Quantity in () is for mixer model if different than aeration model.

* Part number depends on model and horsepower rating.

Otterbine® Triton₂ Mixer Option



Base Plate

Item	Description	Qty.	Part #
12	3/8" Lock Washer	0 (1)	EP6301
24	3/8" Hex Bolt	0 (1)	C2-111
60	Mixer Impeller w/Screw 1HP 60Hz	0 (1)*	50-0006-001
	Mixer Impeller w/Screw 2HP 60Hz/1HP 50Hz		50-0006-002
	Mixer Impeller w/Screw 3HP 60Hz/2HP 50Hz		50-0006-003
	Mixer Impeller w/Screw 3HP 50Hz		50-0006-053
62	Protective Cage	0 (1)	C2-340
63	Cage Clamp	0 (4)	C2-345
64	1/4" Lock Nut	4 (8)	C2-112
65	Motor Base Plate	Ref.	Reference
			Only

Note: Quantity in () is for mixer model if different than aeration model. * Part number depends on model and horsepower rating.

Limited 3 year (moving and related parts) + 5 year (non-moving parts) Warranty Otterbine® Product

WARRANTY: Barebo, Inc 3840 Main Road East, Emmaus Pennsylvania 18049,U.S.A. hereby warrants, subject to the conditions hereinbelow set forth, that should the **OTTERBINE** product prove defective by reason of improper workmanship or materials at any time during the warranty period the Purchaser at retail will be guarantee that **BAREBO** will repair or replace the said **OTTERBINE** product as may be necessary to restore it to satisfactory operating condition, without any charge for materials or labor necessarily incident to such repair or replacement, provided that:

- a) The enclosed Warranty Registration Card should be mailed to **BAREBO** within fifteen (15) days of the original receipt by the Purchaser at retail in order to avoid delays:
- b) The **OTTERBINE** product must be delivered or shipped, prepaid, in its original container or a container offering an equal degree of protection, to **BAREBO** or a facility authorized by **BAREBO** to render the said repair or replacement services or, if purchased from an authorized **OTTERBINE** dealer, to such dealer;
- c) The OTTERBINE product must not have been altered, repaired or serviced by anyone other than BAREBO, a service facility authorized by BAREBO to render such service, or by an authorized BAREBO dealer, and the serial number of the OTTERBINE product must not have been removed or altered: and
- d) The **OTTERBINE** product must not have been subjected to lightning strikes and other Acts of God, vandalism, freezing-in, accident, misuse or abuse, and must have been installed in conformance with applicable electrical codes (including proper electrical protection), and also installed, operated and maintained in accordance with guidelines in the Owner's Manual shipped with the Otterbine product.

No implied warranties of any kind are made by **BAREBO** in connection with this **OTTERBINE** product, and no other warranties, whether expressed or implied, including implied warranties of merchantability and fitness for a particular purpose, shall apply to this **OTTERBINE** product. Should this **OTTERBINE** product prove defective in workmanship or material, the retail Purchaser's sole remedy shall be repair or replacement as is hereinabove expressly provided and, under no circumstances, shall **BAREBO** be liable for any loss, damage or injury, direct or consequential, arising out of the use of, or inability to use, the **OTTERBINE** product, including but not limited to retail Purchaser's cost, loss of profits, goodwill, damages due to loss of product or interruption of service, or personal injuries to Purchaser or any person.

AERATOR MODEL										
HORSEPOWER (circle one):	1	2	3		5					
VOLTAGE (circle one): 115		230		208-	-230	380	415	460	57	5
PHASE (circle one): Single		Three			FREQU	JENCY	(circle o	ne):	50Hz	60Hz
CORD GAUGE & LENGTH										
UNIT SERIAL NUMBER										
PCC SERIAL NUMBER										
OPTIONS										



Water Works With Otterbine!

Otterbine/Barebo, Inc. 3840 Main Rd. East Emmaus, PA. 18049 U.S.A.

PHONE: 1-800-AER8TER (237-8837) or (610) 965-6018 FAX: (610) 965-6050 E-mail: aeration@otterbine.com <u>www.otterbine.com</u>